

**NOTES:**

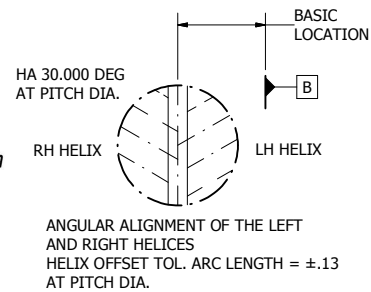
1. MATERIAL: 1215 STEEL PER PTD-102A624-0001 LATEST REV, CLASS 3 A B
2. FINISH AND TEXTURE: SEE PTD-102A624-0001 LATEST REV.
3. DIMENSIONS, TOLERANCES, AND FEATURES SHOWN ON THIS DRAWING ARE TO BE USED FOR THE MANUFACTURING OF THE SPROCKET AND SUPERCEDE INFORMATION PROVIDED IN SILENTSYNC SPROCKET ENGINEERING SPECIFICATION PTD-102A624-0001 LATEST REV. PROVIDED ON THIS DRAWING. WHERE EVER THIS SPECIFICATION IS MENTIONED THE CURRENT REVISION LEVEL SHOULD ALWAYS BE ASSUMED.
4. SPROCKET TO BE FREE OF ALL BURRS AND SHARP EDGES
5. ALL CHAMFERS AND RADIUS 0.5 UNLESS OTHERWISE STATED.

\* MAX SPEED IS BASED ON BELT CAPACITY, CONTACT BELT MANUFACTURER FOR DETAILS. SPROCKETS MAY EXIST IN INVENTORY FROM PREVIOUS TYPE 1 MATERIAL AND ARE STAMPED WITH APPROPRIATE MAX RPM. SPROCKETS STAMPED WITH AN S INDICATE STEEL MATERIAL.

8 mm SPROCKET DATA  
 CLASS OF SPROCKET: CLASS 3 A  
 NUMBER OF TEETH: 22  
 PART NUMBER: P-22S-MPB  
 PITCH DIA: 56.0230  
 MAX RPM: 17387\*  
 SAP: 20160358



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**UNCONTROLLED**

<p>THIRD ANGLE PROJECTION</p>	<p>DIMENSIONS IN MM UNLESS OTHERWISE SPECIFIED</p> <p><u>TOLERANCE UNLESS OTHERWISE SPECIFIED</u></p> <p>ONE PLACE: ± 0.5      ANGULAR DIM ± 1°        TWO PLACE: ± 0.13      ALL OTHERS: ± 1</p> <p>DRAWING PRODUCED TO ISO STANDARDS, GDT ISO 1101</p>	<p>THIS DRAWING AND THE SUBJECT MATTER THEREIN ARE THE PROPERTY OF VEYANCE TECHNOLOGIES INC., FAIRLAWN, OHIO, AND CONTAINS CONFIDENTIAL AND/OR PROPRIETARY INFORMATION AND MAY NOT BE COPIED, USED, OR DIVULGED WITHOUT EXPRESS WRITTEN CONSENT OF VEYANCE TECHNOLOGIES. ALL DRAWINGS AND ALL PARTIAL OR COMPLETE COPIES THEREOF WILL BE RETURNED OR DESTROYED UPON REQUEST.</p>	<p>Lincoln, NE</p>	<p>DRAWING SCALE: 1:1        DRAWING SIZE: C        DRAWING NUMBER:  <b>PT3-P022624-MPB</b></p>
DRAWING TITLE: 8 MM SILENTSYNC STOCK - LINE SPROCKET		DRAWN BY: D. BELIK      DATE: 05/10/2002	CHECKED BY:      DATE:	APPROVED BY:      DATE:
REVISION NUMBER		C      11-10-2014      S. GOMEZ      DIMENSION MATCHED TO SET REV G	B      12/30/2005      CR RATHKE      REV TOL ON AXIAL & RADIAL SURFOUT, STRAIGHTNES AND OD	O      07/17/2003      CR RATHKE      ON HANDED MATERIAL CHANGED FROM DUCTILE IRON
REVISION NUMBER		DATE:	REVISED BY:	REMARKS: